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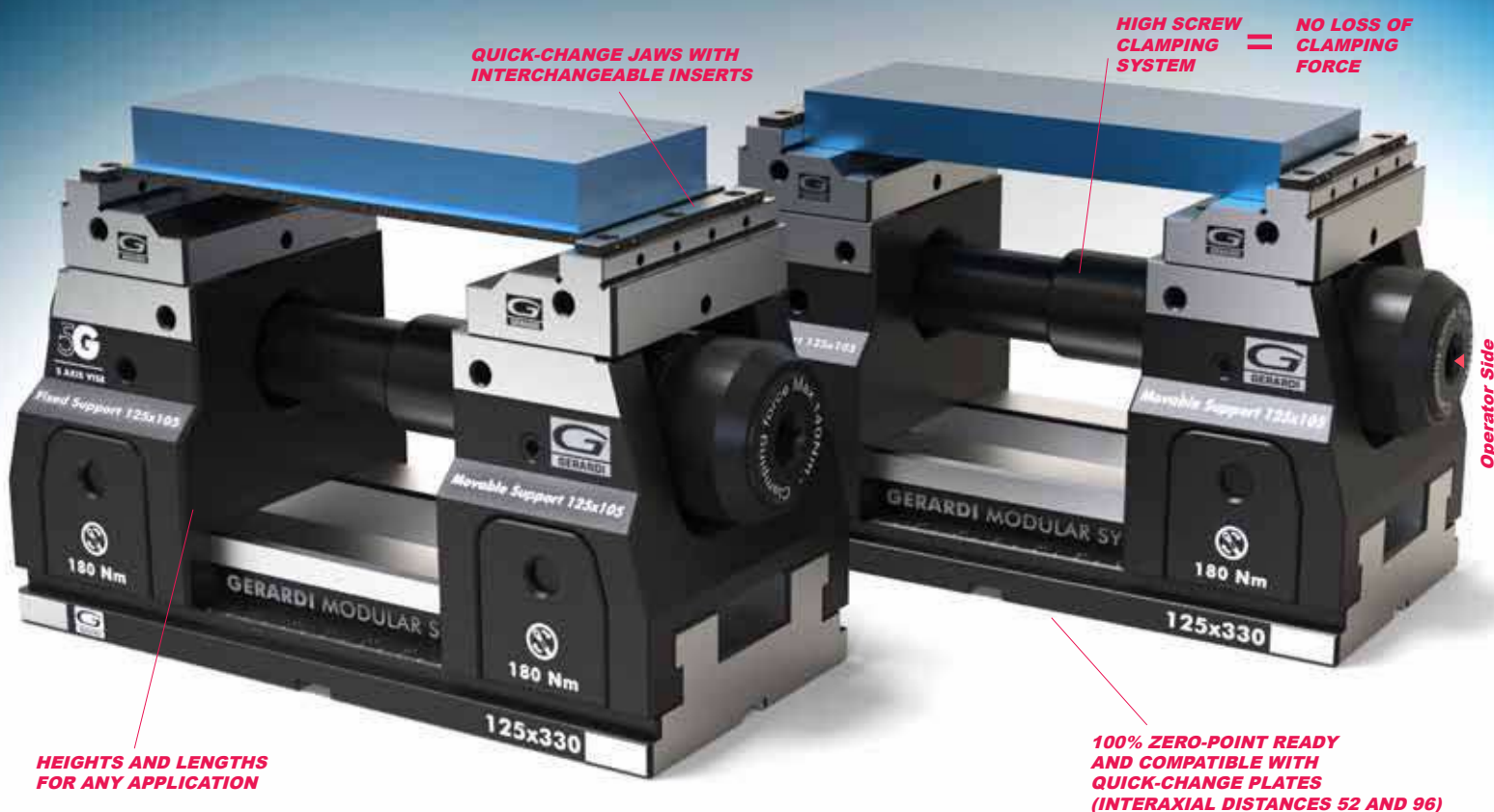
www.gerardi.it

SPECIAL OFFER

It Expires
on July 31, 2026

2026

Don't Miss
the Chance!



NEW 5G VISES FOR 5 AXIS CNC

BRING YOUR MACHINING TO NEW PEAKS



Inside:

GRIPMATIC VISES / 5G VISES / COMPACTGRIP VISES / MAXIGRIP VISES / QUICK CHANGE PLATES / TOMBSTONES / ZERO POINT SYSTEM / AUTOMATION KIT / MAGNETIC CHUCKS / STDFLEX VISES / XL VISES / MAGNETIC PLATES / FMS VISES / MULTIFLEX VISES / MULTITASKING VISES / STATIC TOOLHOLDER / DRIVEN TOOLS / CLASSIC & EVOLUTION ANGLE HEADS

GRIP MATIC VISES

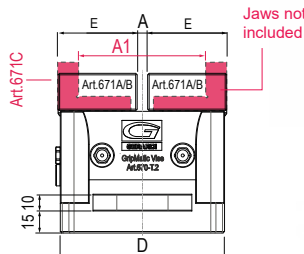
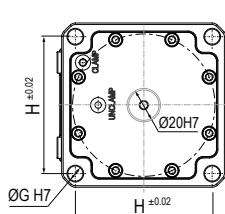
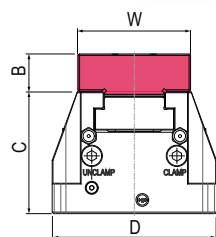
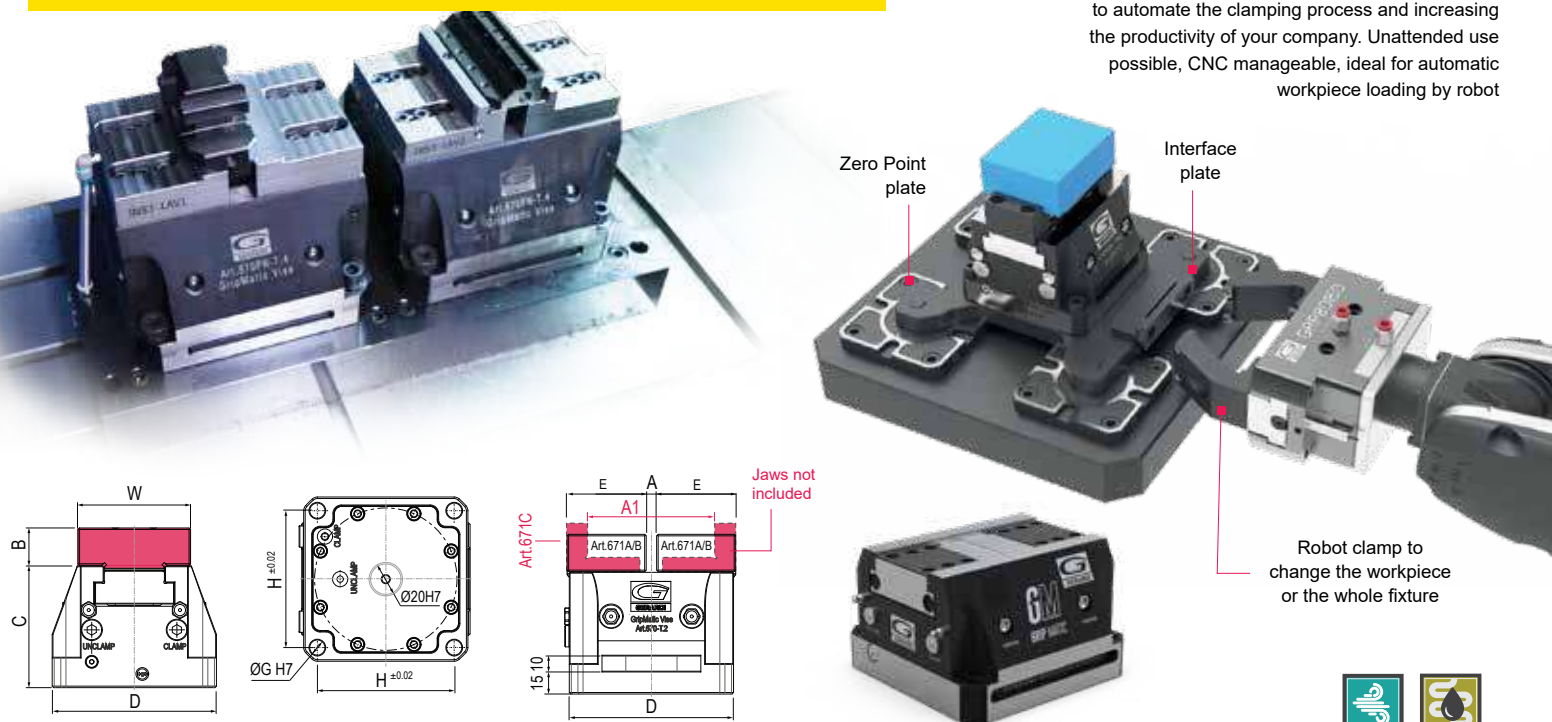
Hydraulic or pneumatic vise double effect - Ideal for 5 axis machining centres



Full Automatic Vise Series

CNC Management

Configured for the complete handling by CNC, to automate the clamping process and increasing the productivity of your company. Unattended use possible, CNC manageable, ideal for automatic workpiece loading by robot



Art.670

Vise base pneumatic or Hydraulic, ideal for 5 axis machining centres.

Standard equipment: - 4x Calibrated screws (Art.83) - 2 Niplon o 2 Art.PN04 - No return valve (Art.PN16)

Type	Jaw width W	Min opening A	Max opening A1	Vise height C+B	Base height C	Base lenght D	Jaw lenght E	Pitch centering and fixing holes H	Air Pressure	Opening Force	ART.670 PNEUMATIC Code	Pressure	* Opening Force	ART.670 HYDRAYLIC Code	LIST PRICE €	SPECIAL PRICE €
2	74	6,4	88,9	105	80	106	52	90	Max 10BAR	14 kN	7.67.0PN20	30BAR	76 kN	7.67.0ID20	1.826	1.400
3	99	8,5	130,2	135	105	166	78	140		28,8 kN	7.67.0PN30	30BAR	75 kN	7.67.0ID30	2.435	1.850
4	124	12	162	165	130	206	96	170		33,8 kN	7.67.0PN40	25 BAR	94 kN	7.67.0ID40	3.226	2.400

* Clamping Force: Half of the values reported represent the force applied by each jaw



Pneumatic double effect or hydraulic

Art.671A Soft Jaw

Type	Code	€
2	7.67.1A200	173
3	7.67.1A300	233
4	7.67.1A400	308

Art.671B Soft Narrow Jaw

Type	Code	€
2	7.67.1B200	197
3	7.67.1B300	260
4	7.67.1B400	343

Art.671C Jaw for narrow width standard jaw plates

Type	Code	€
2	7.67.1C200	197
3	7.67.1C300	260
4	7.67.1C400	343

Art.243 Hardened grooved straight jaw plate

Type	Code	€
2	1.65.17000	63
3	1.65.27000	68
4	1.65.37000	81

Art.245 Hardened smooth straight jaw plate

Type	Code	€
1	4.24.51000	68
2	4.24.52000	75
3	4.24.53000	88

Art.670G Straight plate with GRIP inserts

Type	Code	€
2	7.67.0G200	142
3	7.67.0G300	153
4	7.67.0G400	198

INTERFACE PLATE FOR GRIPMATIC VISES - IDEAL FOR 5 AXIS CNC

Art.670AP

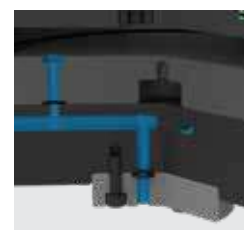
Fully-Automatic

Interface plate for GripMatic vise Art.670PN automatic with air input through the machine table and possible to be controlled directly by the CNC. This plate can be fully tailored according the characteristics of the machine (workpiece positioning check and cleanliness).

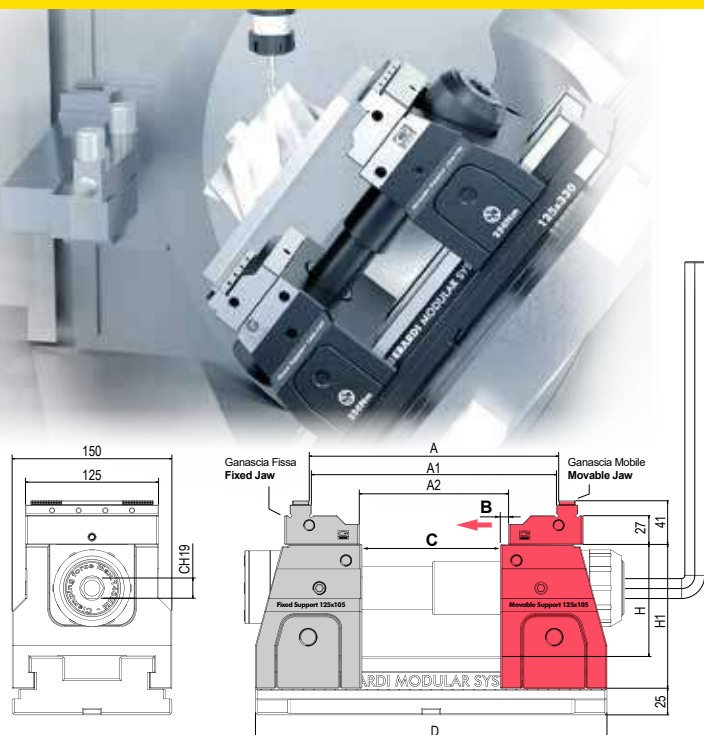
* Minimum price, PERSONALIZATION INCLUDED

100% Customizable Plate

Type	Air pressure	Clamping	ART.670 Pneumatic Code	LIST PRICE €*
2	Max 10BAR	14 kN	7.67.0AP20	2.547
3		28,8 kN	7.67.0AP30	
4		33,8 kN	7.67.0AP40	

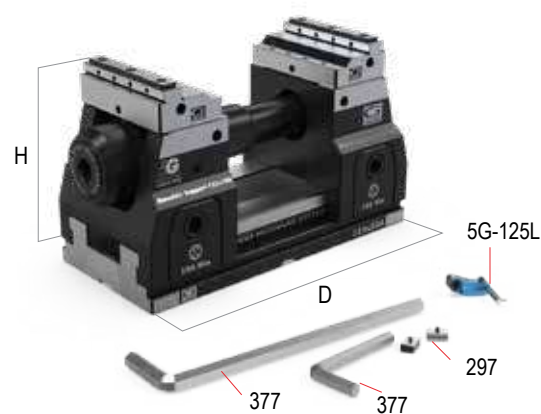


Bring your Machining to new Peaks



Art.5G

5-axis vice Art.5G with quick-change jaws



B Clamping Stroke	6 mm
C Closing Stroke	130 mm
Max Torque	200 Nm
Max Clamping Force	40 kN
Recommended Torque	120 Nm
Recommended Force	26,5 kN

Jaw Size	A	A1	A2	B clamping stroke	C closing stroke	D	H	H1	Code	LIST PRICE €
125 x 105	min 104 / max 234	min 100 / max 230	min 100 / max 140	6	130	330	105	135	5G-125-330	3.500
125 x 105	min 204 / max 334	min 200 / max 330	min 110 / max 240	6	130	430	105	135	5G-125-430	3.600
125 x 105	min 274 / max 404	min 270 / max 400	min 180 / max 310	6	130	500	105	135	5G-125-500	3.700
125 x 150	min 204 / max 334	min 200 / max 330	min 110 / max 240	6	130	430	150	185	5G-125H-430	3.900
125 x 150	min 274 / max 404	min 270 / max 400	min 180 / max 310	6	130	500	150	185	5G-125H-500	4.000
125 x 150	min 404 / max 534	min 400 / max 530	min 310 / max 440	6	130	630	150	185	5G-125H-630	4.200

5G VISE JAWS ON OFFER

Art. 5B

Soft machinable jaw



**REDUCTION
18%**

* Solo se acquistate
con la morsa

Code	LIST PRICE €	SPECIAL PRICE €
5G-125-5B	120	99

Art. 5W

Adjustable fixed jaw
with inserts Art. 812



Code	LIST PRICE €	SPECIAL PRICE €
5G-125-5W	600	549

Art. 5K

Jaw with
CompactGrip inserts



Code	LIST PRICE €	SPECIAL PRICE €
5G-125-5K	350	299

Art. 5Z

Adapter for custom
jaws



Code	LIST PRICE €	SPECIAL PRICE €
5G-125-5Z	210	199

Art. 5U

Floating movable jaw
with inserts Art. 812



Code	LIST PRICE €	SPECIAL PRICE €
5G-125-5U	650	599

Art. 5L

Workstop



Code	LIST PRICE €	SPECIAL PRICE €
5G-125-5L	50	45

COMPACT GRIP

Self centering vises with reversible jaws - Ideal for 5 axis machining centres

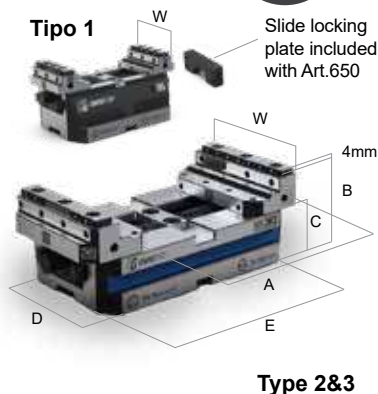


Art.650



Std Equipment: 1 box wrench Art.375, 1 workstop Art.370EM, 1 pair of self-centering key-nuts Art.297, 2 positioning key-nuts Art.650G T slot 16 mm, 1 Art.650F slide locking plate

+ Magnetic Workstop Art. 370EM



Type	Max opening W	Jaw width A	Jaw Height B	Base Length C	Base Height D	Jaw Base E	Kg	Cod.	LIST PRICE €	SPECIAL PRICE €
1 12kN	50	54	65	45	79,9	80	1,9	7.65.01080	793	649
		94				120	2,7	7.65.01120	915	749
		134				160	3,4	7.65.01160	1.036	849
2 22kN	88	96	65	38	89,9	120	3,6	7.65.02120	975	700
		136				160	4,4	7.65.02160	1.097	800
		176	65	38	89,9	200	5,2	7.65.02200	1.218	900
		216				240	5,8	7.65.02240	1.341	1.000
3 32kN	123	133	89	57	124,9	160	9,1	7.65.03160	1.584	1.150
		183				210	10,9	7.65.03210	1.826	1.250
		233				260	12,8	7.65.03260	2.070	1.350
		283	89	57	124,9	310	14,8	7.65.03310	2.435	1.650
		333				360	17	7.65.03360	2.678	1.850

Art.651H

Aluminum riser for CompactGrip vises

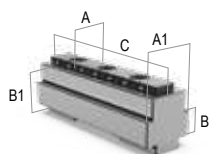


REDUCTION 22%

* Savings on Riser only if purchased with the vise

Art.650X

Intermediate Fixed Jaw



Type	A	A1	B	B1	C	Cod.	LIST PRICE €	SPECIAL PRICE €
1	18	24	8	20	50	7.65.0X1000	175	140
2	22	28	13	23	88	7.65.0X2000	203	160
3	22	29	18	28	123	7.65.0X3000	226	180



PYRAMIDAL SUPPORT FOR 5TH AXIS CENTRES - INCLUDED MOUNTED & ALIGNED VISES

Art.643H



Aluminum pyramidal support, it permits the simultaneous mounting of 3 CompactGrip vises thus increasing the working space and allowing the contemporary machining of multiple workpieces.

Standard equipment: 12 Vise holding clamps Art.298 CGR, 1 Eyebolt, 1 Centering pin, Pair of keynuts Art.297

+ MOUNTING & ALIGNEMENT INCLUDED

KIT #1

Art. 643H + N°3 Art.650 T.1x120



Code	LIST PRICE €	SPECIAL PRICE €
6501120-G11-643H1-60	4.598	3.400

KIT #2

Art. 643H + N°3 Art.650 T.2x200

* Check the machine spindle turning



Code	LIST PRICE €	SPECIAL PRICE €
6502200-G11-643H2-30/45	5.855	4.200

KIT #3

Art. 643H + N°3 Art.650 T.3x210

* Check the machine spindle turning



Code	LIST PRICE €	SPECIAL PRICE €
6503210-G11-643H3-45	7.910	5.300

MAXIGRIP VISES

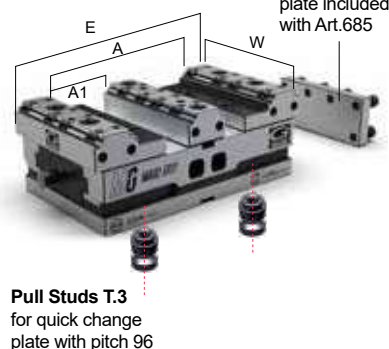
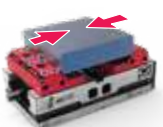


Art.685

Art.685



Art.684



Pull Studs T.3 for quick change plate with pitch 96

MaxiGrip vise - 3 clamping in 1 - Self-Centering, Double and Single

Type	kN	A	A1	A2	A3	W	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
4x270	41	200	83	104	35	158	270	28,5	76854270	2.979	2.299
4x420		344	155	248	107		420	40	76854420	3.948	3.099



MaxiGrip vise - Only Self-centering

Type	kN	A	A1	A2	A3	W	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
4x270	41	200	-	104	-	158	270	25	76844270	2.550	1.999
4x420		344	-	248	-		420	36	76844420	3.519	2.799

QUICK CHANGE PLATES

Quick change plates for compactgrip vises - Ideal for 5 axis machines

A mechanical system for the quick positioning and clamping of fixtures that stands out for its wide range of variations, offering a solution suitable for every type of machine tool

Features and Advantages

- Quick machine set-up
- Reduction of downtime
- Modularity and versatility
- Incredibly light
- For any type of machine center
- Production increasing
- Available with double pitches
- Infinite possible combinations
- Compact design handling
- Compatible risers
- System compatible with standard pitch 52 and 96

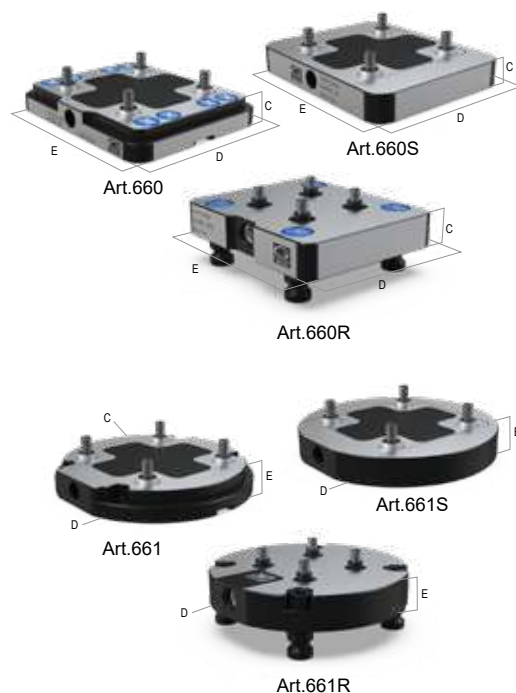
Art.80P 400x400
Zero Point Plate



Hardened
HRC 55±2

**Reduce downtime and
Accelerate your production**

Art.	MECHANICAL QUICK CHANGE	Type	C	D	E	Kg	Code	LIST PRICE €	SPECIAL PRICE €
660	Rectangular plate	1-2 F=52	27	116	150	3	9.66.05200	803	549
		3 F=96	27	156	190	5,2	9.66.09600	1.156	849
660S	Hardned with machineable part holes free rectangular plate. <i>Customization Excluded</i>	1-2 F=52	27	126	150	3	9.66.0S520	651	449
		3 F=96	27	156	190	5,2	9.66.0S960	888	649
660R	Rectangular reduction plate	F=52	27	126	150	3,75	9.66.0R210	710	449
661	Round plate	1-2 F=52	156	120	27	3	9.66.15200	770	549
		3 F=96	196	175	27	5,2	9.66.19600	1.125	849
661S	Hardned with machineable part holes free round plate <i>Customization Excluded</i> <i>Available Quick Change Plates for any kind of Rotary Plates or 4° Axis (Also with bar passage)</i>	1-2 F=52	156	27	3,8	9.66.1S5200	710	449	
			196	27	6	9.66.1S9600	1.183	649	
		3 F=96	250	24	10	9.66.1S960-250	1.680	1.450	
			300	24	15	9.66.1S960-300	1.785	1.550	
661R	Round reduction plate	F=52	158	27	3,75	9.66.1R210	888	449	



Standard equipment: 4 Pull-studs Art.660B

Art.660B

Quick change plate pull studs



For type 1-2 plates For type 1-2 plates

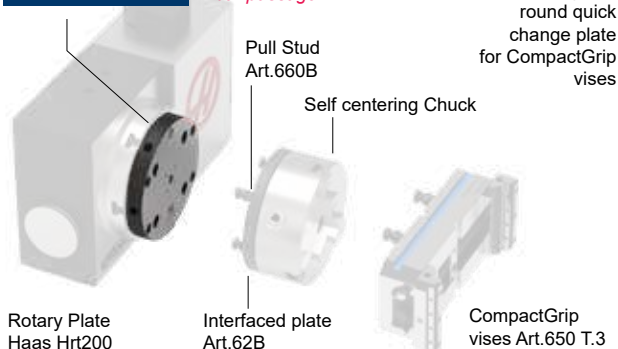
Type	Code	LIST PRICE CAD. €
1 - 2	9.66.0B100	32
3	9.66.0B200	34

Aluminium base riser for quick-change plate, can be mounted with brackets or via Zero Point



Art.661S

Also with bar passage



EXAMPLE
Mounting of a round quick change plate for CompactGrip vises

TOMBSTONES

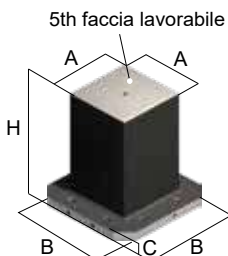
Solid cast iron cast with double stress relieving heat treatment - Ideal for orizontal machining centres made in Italy

STANDARD JAPANESE

Base / Height reduction: €220

Art.53

B



Code	A	B	C	D	H	Kg	LIST PRICE €	SPECIAL PRICE €
8.53.B00080	260	400	45	-	550	197	1.891	1.550
8.53.B00081	260	400	45	-	660	228	2.182	1.690
8.53.B00100	260	500	45	-	650	255	2.466	2.000
8.53.B00105	260	500	45	-	750	284	2.556	2.000
8.53.B00115	310	500	45	-	900	383	3.623	2.700
8.53.B00171	360	500	45	-	700	356	3.395	2.500
8.53.B00180	360	630	45	-	820	452	4.302	3.200
*8.53.B00211	510	630	45	-	860	61	5.976	3.850

* Solo per pallet a cave a "T"

Art.53

B2 PLUS

Cod.	Kg	LIST PRICE €	SPECIAL PRICE €
8.53.B20080	182	2.409	1.950
8.53.B20081	204	2.734	2.050
8.53.B20100	238	3.088	2.400
8.53.B20105	254	3.201	2.500
8.53.B20115	354	4.398	3.300
8.53.B20171	326	4.122	3.050
8.53.B20180	427	5.383	4.200
8.53.B20211	593	7.256	4.350

A One integral G30 cast iron casting milled with double stressrelieving heat treatment. Wall thickness 43-45mm. Tolerance +12 / -5 mm

B Rough casting with machined and hand scraped base face for direct clamping on Japanese standard pallet. Base with 4 precision holes Ø20F7 and bottom threads M16 with precise pitch dimensions for the use of our Zero Point or to be interface with other pallets or head plates. Ready for installation and to be machined for reset with machine axis. Tolerance +12 / -5 mm

C Cube completely finished with wall thickness roughly 38-40mm. Tolerance ± 0,02 mm

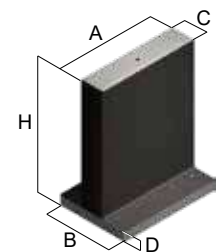
B2 PLUS 1mm overstock on each side. Ready for installation and to be machined for reset with machine axis.

E Integral cube with calibrated holes and solid threads. Tolerance ± 0,02 mm

F Integral cube with hardened bushing 100 Cr6 and stainless steel helicoils. Tolerance ± 0,02mm

Art.55

B



Code	A	B	C	D	H	Kg	LIST PRICE €	SPECIAL PRICE €
8.55.B00052	410	400	160	50	660	244	2.392	1.800
8.55.B00053	510	500	160	50	700	331	3.194	2.400
8.55.B00054	510	500	210	55	600	316	3.103	2.300
8.55.B00170	640	450	160	55	820	460	4.434	3.200
8.55.B00172	640	630	210	55	850	545	5.282	3.540
8.55.B00190	810	450	160	65	800	604	5.922	4.040

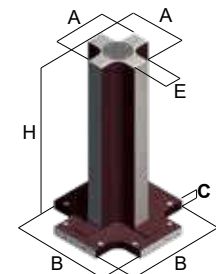
Art.55

B2 PLUS

Cod.	Kg	LIST PRICE €	SPECIAL PRICE €
8.55.B20052	206	2.903	2.150
8.55.B20053	303	3.878	2.900
8.55.B20054	301	3.767	2.800
8.55.B20170	433	5.384	4.000
8.55.B20172	520	6.414	4.500
8.55.B20190	782	7.189	4.900

Art.57

B



Code	A	B	C	E	H	Kg	LIST PRICE €	SPECIAL PRICE €
8.57.B00100	210	500	50	80	750	157	1.802	1.550
8.57.B00110	280	500	50	80	850	235	2.169	1.950
8.57.B00120	240	500	50	110	850	218	2.090	1.850
8.57.B00130	310	500	50	150	850	269	2.516	2.050
8.57.B00140	310	630	50	150	950	327	2.846	2.450

Art.57

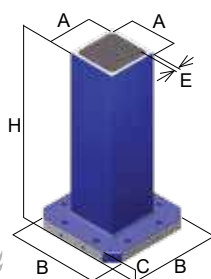
B2 PLUS

Cod.	Kg	LIST PRICE €	SPECIAL PRICE €
8.57.B20100	155	2.117	1.850
8.57.B20110	241	2.661	2.300
8.57.B20120	216	2.608	2.250
8.57.B20130	232	3.034	2.550
8.57.B20140	325	3.359	2.650

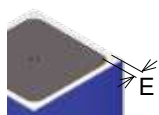
INTEGRAL VISE-CUBE WITH BASE WITH WALL THICKNESS 20-35MM

Art.53B1

Light Cube
Finished Base



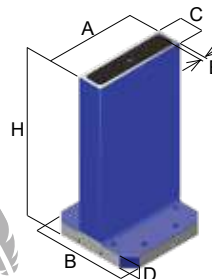
PRICE
REDUCTION
UP TO 24%



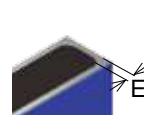
Wall Thickness
20-35mm

Art.55B1

2 sides
tombstones light
Finished Base



PRICE
REDUCTION
UP TO 24%



Wall Thickness
20-35mm

A	B	C	E	H	Kg	Code	LIST PRICE €	SPECIAL PRICE €
210	400	45	25	750	167	8.53.B10055	1.891	1.500
260	400	45	25	850	229	8.53.B10085	2.280	1.800
260	500	45	25	750	234	8.53.B10105	2.488	1.950
360	500	50	30	900	400	8.53.B10182	3.523	2.700
360	630	45	30	950	468	8.53.B10185	4.218	3.250
460	630	45	35	950	634	8.53.B10205	5.265	4.250

E= Wall thickness

A	B	C	D	E	H	Kg	Code	LIST PRICE €	SPECIAL PRICE €
410	400	110	55	25	750	193	8.55.B10045	2.154	1.700
410	400	160	55	25	850	239	8.55.B10050	2.390	1.900
510	500	160	55	25	750	277	8.55.B10053	2.813	2.200
510	500	210	55	30	900	402	8.55.B10085	3.602	2.800
640	630	210	55	30	950	553	8.55.B10172	4.849	3.700

E= Wall thickness

ZERO POINT SYSTEM

Set up times reduced of 90%, repeatability within 0,005 mm - Ideal for vertical & horizontal machining centres

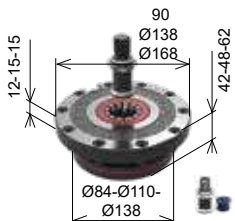
MULTIPLE PNEUMATIC: THE CLASSIC



Art.664

WITH FLANGE

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.41000	5,4	NON DISPONIBILE	645	499
2	9.66.42000	10	NON DISPONIBILE	971	599
3	9.66.43000	16	NON DISPONIBILE	1.218	999

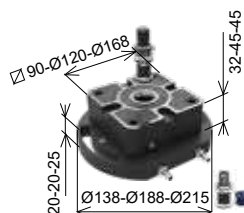


Art.665

BUILT-IN

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.51000	5,4	NOT DISPONIBILE	520	399
2	9.66.52000	10	NOT DISPONIBILE	843	499
3	9.66.53000	16	NOT DISPONIBILE	1.097	899

SINGLE PNEUMATIC: THE HERMETIC

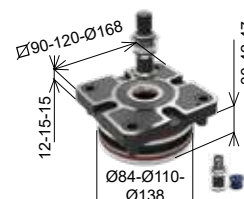


Art.664S

WITH FLANGE

DOUBLE EFFECT AIR+SPRINGS

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.4S100	5,4	12,7	747	599
2	9.66.4S200	10	27	1.058	699
3	9.66.4S300	16	40	1.218	999



Art.665S

BUILT-IN

DOUBLE EFFECT AIR+SPRINGS

Type	Code	kN	Double Effect kN	LIST PRICE €	SPECIAL PRICE €
1	9.66.5S100	5,4	12,7	623	499
2	9.66.5S200	10	27	933	599
3	9.66.5S300	16	40	1.097	899

Standard Equipment: 1 pull-stud Art.11A, 1 Teflon cup with O-Ring Art.9

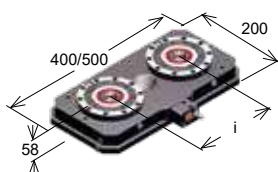
Clamping force 5 + 40 kN / Holding force more than 60 kN / Pneumatic release 6 + 14 bar / Axial and radial compensation thanks to elastic integral collet / Double pull-stud centering for Max rigidity / Air cleaning / Only for SINGLE ZERO POINT (S version): 4 KEYWAYS and DOUBLE EFFECT FUNCTION

PNEUMATIC ZERO POINT KIT INTERFACED BASE PLATES

KIT #1 E #2 POSITIONING & LOCKING INCLUDED

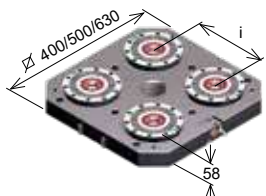
KIT #3 E #4 STANDARD POSITIONING & LOCKING INCLUDED, SPECIFIC LOCKING **EXTRA***

KIT #1 VERTICAL CNC



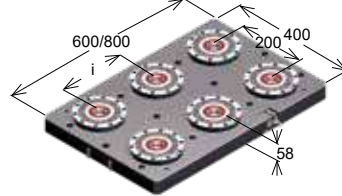
Art.81P BASE PLATE	LIST PRICE €	SPECIAL PRICE €
200x400 (i=200)	2.779	1.749
200x500 (i=250)	2.849	1.849

KIT #2 HORIZONTAL CNC



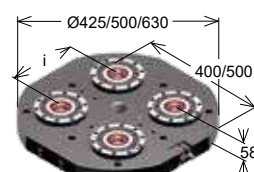
Art.80P BASE PLATE	LIST PRICE €	SPECIAL PRICE €
400x400 (i=200)	4.978	3.299
500x500 (i=250)	5.210	3.499
630x630 (i=300)	5.707	3.999

KIT #3 VERTICAL CNC



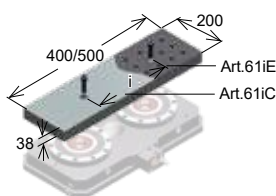
Art.81P BASE PLATE	LIST PRICE €	SPECIAL PRICE €
400x600 (i=200)	7.176	4.699
400x800 (i=300)	7.479	4.899

KIT #4 5TH AXIS CNC

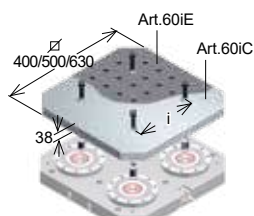


Art.82P ROUND BASE PLATE	LIST PRICE €	SPECIAL PRICE €
Ø425 (i=200)	5.210	3.399
Ø500 (i=250)	5.187	3.499
Ø630 (i=300)	5.788	3.999

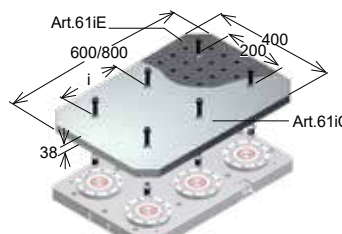
INTERFACE PLATES FOR ZERO POINT BASE PLATES



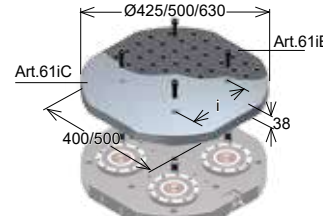
Art.611C SMOOTH	LIST PRICE €	SPECIAL PRICE €
200x400 (i=200)	955	599
200x500 (i=250)	1.027	649



Art.601C SMOOTH	LIST PRICE €	SPECIAL PRICE €
400x400 (i=200)	1.169	863
500x500 (i=250)	1.408	1.039
630x630 (i=300)	1.765	1.303



Art.611E INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
400x600 (i=200)	1.789	1.320
400x800 (i=300)	2.384	1.760



Art.621C SMOOTH	LIST PRICE €	SPECIAL PRICE €
Ø425 (i=200)	1.253	924
Ø500 (i=250)	1.431	1.056
Ø630 (i=300)	1.669	1.232

Art.611E INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
200x400 (i=200)	1.158	649
200x500 (i=250)	1.275	749

Art.601E INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
400x400 (i=200)	1.536	1.040
500x500 (i=250)	2.008	1.360
630x630 (i=300)	3.152	2.136

Art.611E INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
400x600 (i=200)	2.125	1.440
400x800 (i=300)	3.022	2.048

Art.621E INTEGRAL GRID	LIST PRICE €	SPECIAL PRICE €
Ø425 (i=200)	1.536	1.040
Ø500 (i=250)	1.960	1.328
Ø630 (i=300)	2.621	1.776

STANDARD FLEX VISES

Innovative comb system for quick pull-down jaw plates change - Ideal for vertical machining centres

Art.1A

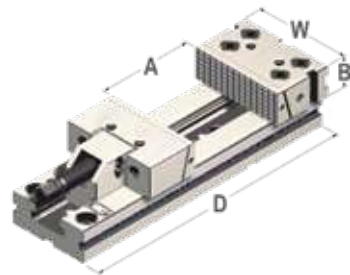
(Single Clamping)



Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

+ 4 Holding Clamps Art.298

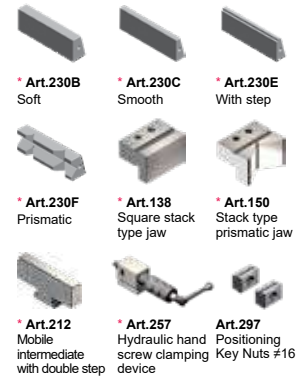
StandardFLEX series
precision modular vise



Type	Max opening A	Jaw width W	Jaw Height B	Base Length D	Code	LIST PRICE €	SPECIAL PRICE €
2 25kN	150	121 mm	38	345	1.1A.20000	944	749
	200	146 mm	48	420	1.1A.32000	1.135	799
3 30kN	300			520	1.1A.33000	1.309	899
	200			455	1.1A.42000	1.443	1.099
	300	171 mm	58	555	1.1A.43000	1.587	1.149
4 30kN	400			655	1.1A.44000	1.730	1.249
	200			495	1.1A.52000	1.883	1.399
	300	196 mm	63	595	1.1A.53000	2.255	1.699
5 40kN	400			695	1.1A.54000	2.634	1.949

REDUCTION
UP TO 27%

* When
bought with a
complete vise

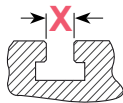


EXTRA LONG VISES

Vises with the extra large base dimension, much longer than std vises - Ideal for vertical machining centres

Art.21

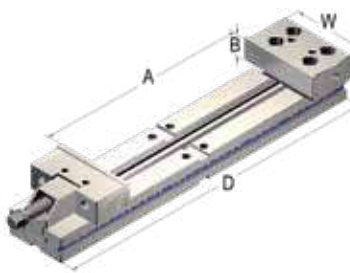
(Single Clamping)



Std Equipment: 1 workstop, 2 positioning key-nuts for 16 mm slot, 2 inserts Art. 291, 1 box wrench, 1 "T" wrench

+ 6 Holding clamps Art. 298

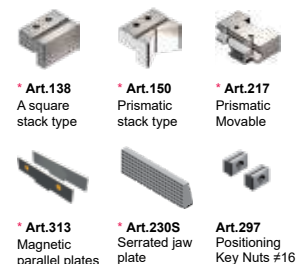
XL modular vise
with standard dotation



Type	Max opening A	Jaw width W	Jaw Height B	Base Length D	Kg	Code	LIST PRICE €	SPECIAL PRICE €
2 25kN	320	125 mm	40	520	17	2.21.23200	1.170	800
	360	150 mm	50	580	32	2.21.33600	1.454	1.000
3 30kN	460			680	35	2.21.34600	1.610	1.150
	500			766	52	2.21.45000	1.865	1.350
	600	175 mm	60	866	56	2.21.46000	2.030	1.450
4 30kN	700			966	61	2.21.47000	2.203	1.550

REDUCTION
UP TO 27%

* When
bought with a
complete vise



PARALLEL MAGNETIC PLATE

Wide range of heights available on page 4.27 - General price list w17

REDUCTION
up to 36%

FOR VISES STANDARD & STANDARDFLEX ART.1 e ART.1A

Art.310

Art.311



Thickness:
2,8mm

Art.414

Also Available
Universal Parallel
magnetic plates



Type	Pair of guided parallels magnetic plates	LIST PRICE EACH €
1	75	75
2	95	95
3	119	119
4	139	139
5	159	159
6	180	180

Price each in case of set purchase	6 pairs of parallel bars (Art.313-313R)	PRICE EACH €	KIT PRICE €
51	306	51	306
67	402	67	402
77	462	77	462
92	552	92	552
102	612	102	612
123	738	123	738

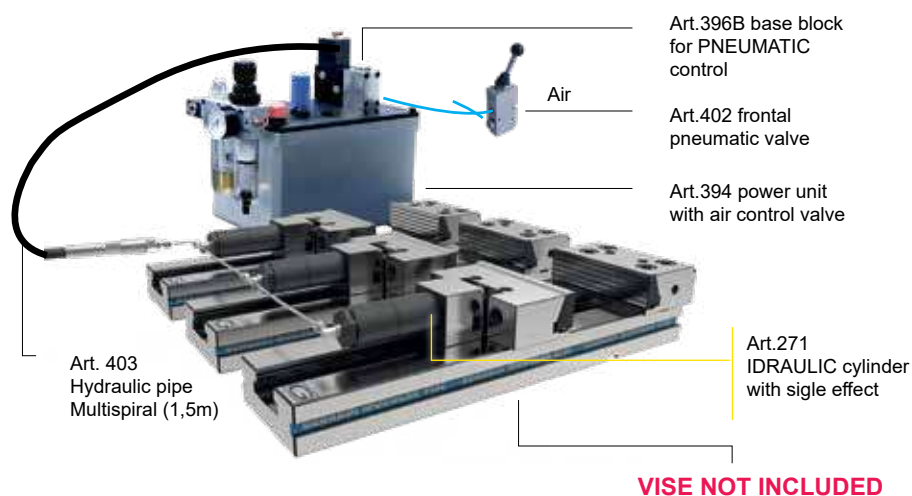
Price each in case of set purchase	10 pairs of parallel bars (Art.313-313R)	PRICE EACH €	KIT PRICE €
-	-	-	-
-	-	-	-
72	720	72	720
82	820	82	820
92	920	92	920
102	1.020	102	1.020



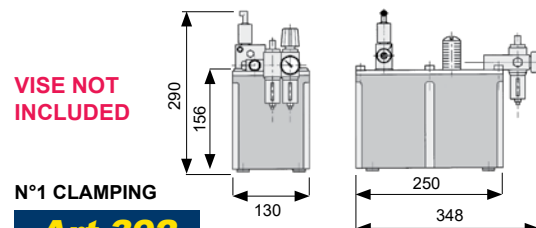
AUTOMATION KIT

Unit with pneumatic control and single effect cylinder - Ideal for vertical machining centres

FOR VISES STANDARD & STANDARDFLEX ART. 1 and ART.1A



Also available units with solenoid valves electromagnetics for CNC and Art.391 & Art.391A with Electric Control by CNC



Type	Stroke Art.271	Code	LIST PRICE €	SPECIAL PRICE €
2	26	4.39.22000	1.910	1.499
3		4.39.23000	1.922	1.499
4		4.39.24000	1.956	1.499
5	40	4.39.25000	2.152	1.599

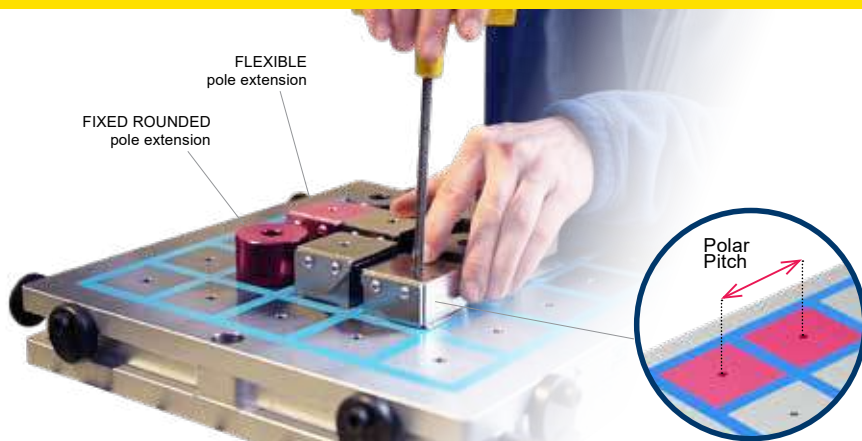
***Art.405H** Suitable galvanized steel pipe
(Not Included) Ø6 (m1,0) Codice: 4.40.5H000

MAGNETIC CHUCKS SQUARE WITH POLE

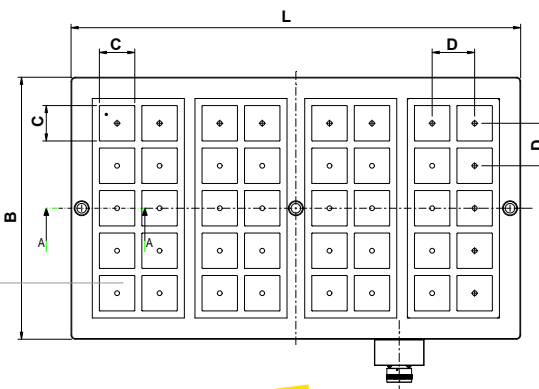
Electro-permanent system for milling operations



Technical Features & Advantages



The Gerardi magnetic chuck offers powerful and precise magnetic clamping, optimizing setup time and increasing productivity. It is the ideal solution for clamping on machine tools in a safe and energy-efficient manner. Available with 50 and 75 poles, it is ideal for milling and other operations



Art.89P-50

Pole 50

B	C	D	H	L	Kg	Poli	P _{TOT} Kg	Art.89P (50) For CAST IRON / STEEL	LIST PRICE €	SPECIAL OFFER €
360	50	60	55	360	57	25	10.000	89P5363625	2.601	1.999
370	50	60	55	635	90	40	16.000	89P5376340	4.182	3.199
360	50	60	55	790	108	50	20.000	89P5367950	5.202	3.999
580	50	60	55	940	200	96	38.400	89P5589496	9.996	7.499

Soon also available with
P75 and pitch 88

Art.89U



Thanks to the Microprocessor Controller is possible operate quickly and easily with one or multiple magnetic plates at the same time.

Magnetic Chuck

Precision Modular vises matchable for gang operations and pneumohydraulic clamping (StandardMatic series)

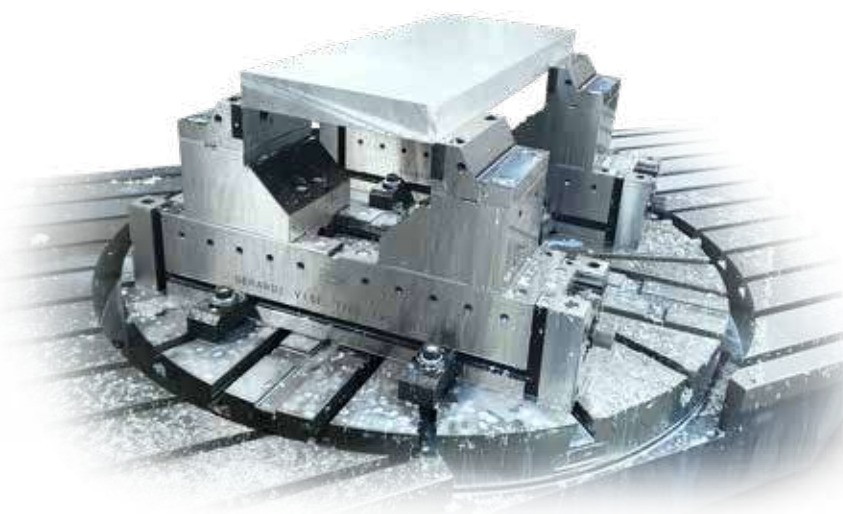
More Versatility

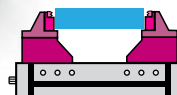
The Electropermanent system easily adapts to pieces of various geometries and complexities.

Milling Operations

This is the only magnetic chuck that will not loose force when the part is machines at a distance from the magnetc chuck.

Uniform clamping / **Totally** free working surface / **Easy to Use** / **Elimination** of machining vibration
/ **Energy Saving** / Maximum **Safety** / Quick workpiece **setup and removal** / Better **finishing grade** /
Reduced **tools** consumption / Little **maintenance** compared to conventional clamping systems

Also perfect for 5-axis machining centers

Art.855A + **Art.814** + **Art.805V**
 Base Body - Self-Centering Only (n°2) (n°2)

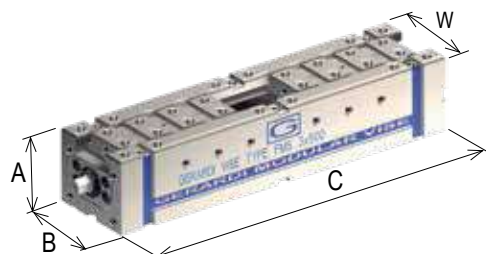
Art.868A


Type W	Code	LIST PRICE €
2	5.86.82400	2.156
	5.86.82500	2.630
	5.86.82600	2.813
3	5.86.83500	2.642
	5.86.83600	3.311
4	5.86.84600	3.395

THE STARTING POINT FOR ALL YOUR COMBINATIONS
Art.855

Base Body 3 in 1

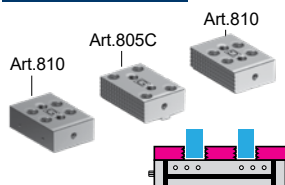
Art.855A

 Base Body
 Self-Centering Only


Type W	Base height A	Base width B	Base length C	Code	LIST PRICE €	Code	LIST PRICE €
2 (94mm) 25kN	90	95	400	5.85.52400	1.393	5.85.5240A	1.476
			500	5.85.52500	1.885	5.85.5250A	1.986
			600	5.85.52600	2.082	5.85.5260A	2.157
3 (124mm) 30kN	100	125	500	5.85.53500	1.809	5.85.5350A	1.902
			600	5.85.53600	2.502	5.85.5360A	2.611
4 (144mm) 30kN	120	145	600	5.85.54600	2.326	5.85.5460A	2.384

COMPOSE YOUR VISE WITH THE HUNDREDS OF JAWS AVAILABLE
Double Clamping Configuration
Art.860

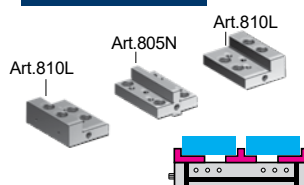
Double vise with serrated jaws



Type	Cod.	LIST PRICE €	SPECIAL PRICE €
2	5.86.02400	1.830	1.400
	5.86.02500	2.327	1.800
	5.86.02600	2.521	1.950
3	5.86.03500	2.310	1.800
	5.86.03600	3.000	2.300
4	5.86.04600	2.987	2.300

Art.863

Double vise with step jaws



Type	Cod.	LIST PRICE €	SPECIAL PRICE €
2	5.86.32400	1.992	1.550
	5.86.32500	2.485	1.900
	5.86.32600	2.681	2.100
3	5.86.33500	2.469	1.900
	5.86.33600	3.160	2.450
4	5.86.34600	3.167	2.450

*** Self-centering Configuration Only**

* For self-centering configuration ONLY, spacer Art.850T included in the price

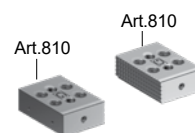
Art.855A

 Base Body -
 Self-Centering Only

Art.860A

Art.810

2 Serrated jaws



Type	* LIST PRICE €
2	1.680
	2.178
	2.372
3	2.142
	2.832
4	2.736

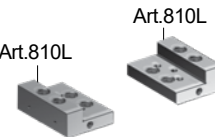
Art.855A

 Base Body -
 Self-Centering Only

Art.863A

Art.810L

2 Step jaws



Type	* LIST PRICE €
2	1.757
	2.251
	2.446
3	2.216
	2.905
4	2.831

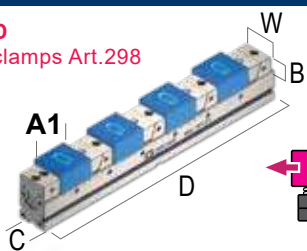
MULTIFLEX VISES

For multiple clamping from 1 to 19 workpieces of various sizes - For vertical & horizontal machines

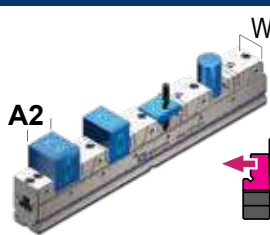


INCLUDED
6 holding clamps Art.298

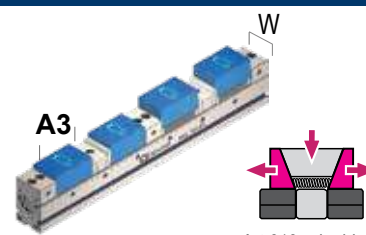
Std Equipment : 1 "T" wrench, 2 positioning keynuts and 4 workstops. Each vise is supplied for 4 workpieces clamping.



Art.605
Fixed and
movable jaws



Art.609 - fixed and
movable jaws with
A2 integral step



Art.613 - double
clamping movable jaws
(* Types supplied for 3
workpieces clamping)

Art.600 Art.600W

Type	B	C ^{+0 -0.02}	D	W	A1 mm	Code	LIST PRICE €	SPECIAL PRICE €	A2 mm	Code	LIST PRICE €	SPECIAL PRICE €	A3 mm	Code.	LIST PRICE €	SPECIAL PRICE €
1 20kN	32/25	50	300	49	4x8	6.60.01300	1.229	749	3x19	6.60.61300	1.859	1.200	3x21	6.61.11300	1.859	1.200
			400		4x33	6.60.01400	1.335	849	4x23	6.60.61400	1.936	1.300	4x46	6.61.11400	1.936	1.300
			500		4x58	6.60.01500	1.454	949	4x48	6.60.61500	2.054	1.400	4x71	6.61.11500	2.054	1.400
			600		4x83	6.60.01600	1.585	1.049	4x73	6.60.61600	2.184	1.500	4x96	6.61.11600	2.173	1.500
			700		4x108	6.60.01700	1.771	1.149	4x97	6.60.61700	2.374	1.600	4x121	6.61.11700	2.374	1.600
2 30kN	40	75	400	74	4x12	6.60.02400	1.598	1.099	3x28	6.60.62400	2.312	1.550	4x34	6.61.12400	2.312	1.550
			500		4x37	6.60.02500	1.715	1.249	4x24	6.60.62500	2.434	1.650	4x59	6.61.12500	2.434	1.650
			600		4x62	6.60.02600	1.848	1.349	4x49	6.60.62600	2.568	1.750	4x84	6.61.12600	2.568	1.750
			700		4x87	6.60.02700	1.979	1.449	4x74	6.60.62700	2.700	1.850	4x109	6.61.12700	2.700	1.850
			800		4x112	6.60.02800	2.157	1.549	4x99	6.60.62800	2.889	1.950	4x134	6.61.12800	2.889	1.950
3 40kN	60	100	900	99	4x137	6.60.02900	2.349	1.749	4x124	6.60.62900	3.082	2.050	4x158,5	6.61.12900	3.082	2.050
			700		4x59	6.60.03700	2.289	1.649	4x44	6.60.63700	3.119	2.150	4x77	6.61.13700	3.119	2.150
			800		4x84	6.60.03800	2.477	1.749	4x69	6.60.63800	3.310	2.250	4x102	6.61.13800	3.310	2.250
			900		4x109	6.60.03900	2.672	1.949	4x94	6.60.63900	3.500	2.450	4x127	6.61.13900	3.500	2.450
			1000		4x134	6.60.03100	2.927	2.149	4x119	6.60.63100	3.756	2.650	4x152	6.61.13100	3.756	2.650

FOR MAGNETIC PARALLEL PLATES AND PARALLEL JAW PLATES

Art.616

Pair of magnetic
parallel plates for
Art. 600



**REDUCTION
up to 23%**

When bought with a complete vise



Art.610E

Parallel jaw
plate for Art.606



**REDUCTION
up to 23%**

When bought with a complete vise

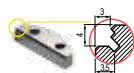
MULTITASKING VISES

Self-centering and eccentric vises - Ideal for 5 axis machining centres



Art.640

Possible request
of 2 Art.645T jaws
instead Art.645E



Standard equipment : 1 workstop, 1
exagonal wrench, pair of positioning
key-nuts Art.297

Type	1	2	3x166	3x266
Code	6.64.01000	6.64.02000	7.64.03166	7.64.03266
LIST PRICE €	1.896	2.331	2.712	2.841
SPECIAL PRICE €	1.049	1.249	1.899	1.999

Compatible

Art.641H

Type	1	2	3x166	3x266
Code	7.64.1H100AL /100	7.64.1H200AL /100	7.64.1H3166AL /100	7.64.1H3266AL /100
LIST PRICE €	653	769	785	1.191
SPECIAL PRICE €	400	450	600	900

Compatible

Simple riser for Art.640 vise
MOUNTING INCLUDED



Steel risers with zero point for Art.640
for quick change. Standard equipment :
1 pull-stud Art.10S / 11S 1 teflon cap
with O-ring Art.9, 1 shoulder calibrated
screw Art.79



Art.63

Type	1	2	2
Height H	100	125	163
Code	9.63.10000	9.63.20000	9.64.20000
LIST PRICE €	1.247	2.108	3.517
SPECIAL PRICE €	949	1.449	

Art.64

Art.645B

Soft Jaw



Art.645C

Smooth Jaw



Art.645D

Serrated Jaw



Art.645E

Step Jaw



Art.645F

Prismatic Jaw



Art.645T

Grip Jaw
(Supplied
on request)



Type	Code	LIST PRICE €	SPECIAL OFFER €
1	6.64.5B100	105	77
2	6.64.5B200	125	93
3	6.64.5B300	163	121

Type	Code	LIST PRICE €	SPECIAL OFFER €
1	6.64.5C100	105	77
2	6.64.5C200	125	93
3	6.64.5C300	163	121

Type	Code	LIST PRICE €	SPECIAL OFFER €
1	6.64.5D100	105	77
2	6.64.5D200	125	93
3	6.64.5D300	163	121

Type	Code	LIST PRICE €	SPECIAL OFFER €
1	6.64.5E100	118	87
2	6.64.5E200	137	102
3	6.64.5E300	175	130

Type	Code	LIST PRICE €	SPECIAL OFFER €
1	6.64.5F100	132	98
2	6.64.5F200	149	111
3	6.64.5F300	189	141

Type	Code	LIST PRICE €	SPECIAL OFFER €
1	6.64.5T100	132	98
2	6.64.5T200	149	111
3	6.64.5T300	189	141

STATIC TOOL HOLDERS

A wide range of driven tools with an unbeatable price / quality ratio



SCAN THE QR CODE AND CHOOSE FROM A WIDE RANGE ON THE CATALOGUE

DIN 69880

DMG MORI

Mazak

LOKUMA

BMT
Bolt Mounted Turret



Nakamura-Tome

TSUGAMI CORPORATION

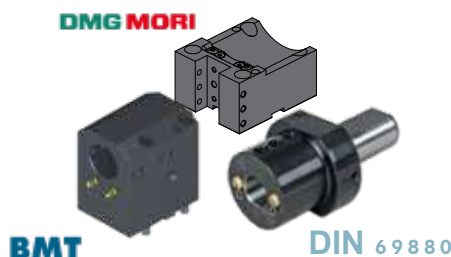
Ask the password to your supplier

EXAMPLE KIT 1

3 PCS

RISPARMI IL 10%

PURCHASING 3 STATIC TOOLS

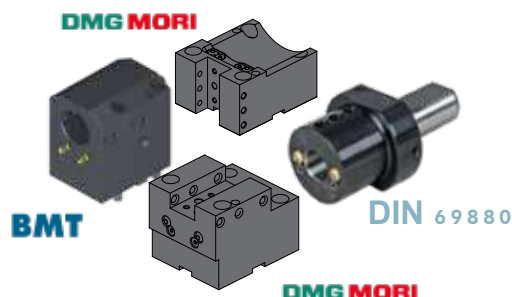


EXAMPLE KIT 1

4 PCS

RISPARMI IL 15%

PURCHASING 4 STATIC TOOLS



DRIVEN TOOLS COMPATIBILITY

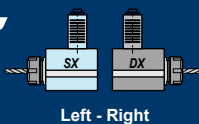
A quick overview of manufacturers on which all our Driven Tools can be mounted.

T05 pag.	Manufacturer	Turret
from P. 4.11 to P. 4.44	DIN 5480	VDI
	DIN 5482	
	BARUFFALDI	
	DIN 1809	
from P. 5.21 to P. 5.32	BIGLIA	BMT 40
		BMT 55
from P. 5.33 to P. 5.39	DOOSAN	BMT 45
	Hardinge	
	Jyoti	
	Nexturn	
	Samsung	
	Victor	
from P. 5.40 to P. 5.44	DOOSAN	BMT 55
	Goodway	
	Hardinge	
	Hwacheon	
	Hyundai WIA	
	Jyoti	
	Samsung	
	Victor	
	Takisawa Taiwan	

T05 pag.	Manufacturer	Turret
from P. 5.49 to P. 5.51	DOOSAN	BMT 65
	Goodway	
	Haas	
	Hardinge	
	Hwacheon	
	Hyundai WIA	
	Samsung	
	Spinner	
	Victor	
	Takisawa Taiwan	
from P. 5.51 to P. 5.54	DOOSAN	BMT 75
	Hwacheon	
	Hyundai WIA	
	Samsung	
	Victor	
from P. 5.51 to P. 5.54	DOOSAN	BMT 85
	Hwacheon	
	Hyundai WIA	
	Samsung	
	Victor	
	Victor	

T05 pag.	Manufacturer	Turret
from P. 5.55 to P. 5.69	DMG MORI	NL NLX
	DMG MORI	NZ
	Takisawa Japan	
	DMG MORI	SL ZL DL
	Cmz	
	Goodway	G1 G3 G4
	GOODWAY	
	HAAS	L= 104,85 L= 117,55 L= 130,25
	HAAS	
	HAAS	
from P. 5.79 to P. 5.90	DMG MORI	QTN 1 VDI 40
	DMG MORI	QTN 2 VDI 40
	DMG MORI	QTN 3 VDI 50
	QTS SMART	BMT68
	HQ	
	HAAS	
	HAAS	
	HAAS	
	HAAS	
	HAAS	
from P. 5.91 to P. 5.106	DMG MORI	QTN 1 VDI 40
	DMG MORI	QTN 2 VDI 40
	DMG MORI	QTN 3 VDI 50
	QTS SMART	BMT68
	HQ	
	HAAS	
	HAAS	
	HAAS	
	HAAS	
	HAAS	

T05 pag.	Manufacturer	Turret
from P. 5.109 to P. 5.118	MIYANO	Ø38
	Goodway	Ø45
	MIYANO	Ø 54
	NAKAMURA	BMT 44
from P. 5.122 to P. 5.125	Muratec	
	NAKAMURA	BMT 55
	Cmz	BMT 65
	NAKAMURA	BMT 65
from P. 5.127 to P. 5.133		VDI 30
		VDI 40
	OKUMA	BMT 55
	OKUMA	BMT 60
from P. 5.135 to P. 5.138		BMT45 SP
		VDI25 SP
	SPINNER	BARUFFALDI VDI 30 BARUFFALDI VDI 40 BARUFFALDI VDI 50
	SPINNER	
from P. 5.149 to P. 5.156	TAKISAWA JAPAN	BMT 60
	TAKISAWA TAIWAN	BMT 60
	TSUGAMI	BMT 65
	TSUGAMI	BMT 65



Left - Right

SCAN TO DISCOVER
HIGH PERF. TYPEHIGH PERFORMANCE
Models Available
(+ torque, + RPM)

Which is your machine model ?

We Bet It Is On Our Estore!

estore
GERARDI

1 What brand and model of lathe are you looking for?

DOOSAN / HARDINGE / GOODWAY / DMG MORI / MIYANO ecc...

2 Which kind of turret has your lathe?

VDI / BMT55 / BMT65 ecc...

Check out our estore, with two simple questions
you will find all the Driven Tools suitable for the lathe you have !

Int. Coolant
 Direction of rotation same as machine spindle
 Direction of rotation opposite to machine spindle
 Both direction of rotation to machine spindle available

* Nm: The torque value, expressed in Nm, is the maximum allowed.

Prolonged use at this value can damage the driven tool; for longer life and less wear, it is recommended to keep it below this limit.

BMT

COMPATIBLE WITH DOOSAN / HARDINGE / SAMSUNG /
HWACHEON / HYUNDAI WIA / VICTOR / HAAS / SPINNER.
BMT 65 ALSO COMPATIBLE WITH HAAS LATHES!

Type BMT	Code	ER	H Max	Nm*	Rpm	LIST PRICE €	SPECIAL OFFER €
Axial 45	99.DS.A03	25	57,2	35	8000	1.085	839
Axial 45	99.DS.A04	25	57,2	35	8000	1.238	929
Axial 55	99.DS.A01	25	57,2	40	8000	1.306	899
Axial 55	99.DS.A02	25	57,2	40	8000	1.432	979
Axial 65 HAAS READY!	99.DS.A41	32	72,5	70	6000	1.338	1.049
Axial 65 HAAS READY!	99.DS.A42	32	72,5	70	6000	1.539	1.179
Axial 75	99.DS.A34	40	90,2	100	6000	1.572	1.249
Axial 75	99.DS.A35	40	90,2	100	6000	1.806	1.399
Radial 45	99.DS.A07C	25	65	35	8000	1.914	1.499
Radial 45	99.DS.A08C	25	65	35	8000	2.300	1.799
Radial 55	99.DS.A11C	25	70	40	8000	2.140	1.599

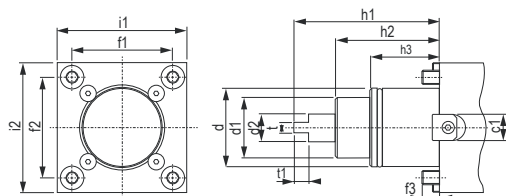
BMT

COMPATIBLE WITH DOOSAN / HARDINGE / SAMSUNG /
HWACHEON / HYUNDAI WIA / VICTOR / HAAS / SPINNER.
BMT 65 ALSO COMPATIBLE WITH HAAS LATHES !

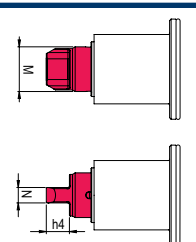
Type BMT	Code	ER	H Max	Nm*	Rpm	LIST PRICE €	SPECIAL OFFER €
Radial 55	99.DS.A12C	25	70	40	8000	2.529	1.899
Radial 65 HAAS READY!	99.DS.A51C	32	72	70	6000	2.247	1.699
Radial 65 HAAS READY!	99.DS.A52C	32	72	70	6000	2.661	1.999
Radial 65 HAAS READY!	99.DS.A73C	32	100	70	6000	2.426	1.899
Radial 65 HAAS READY!	99.DS.A74C	32	100	70	6000	2.847	2.199
Radial 75	99.DS.A38C	40	60	100	6000	3.477	2.649
Radial 75	99.DS.A39C	40	60	100	6000	3.172	3.099
Adj ±90° 45	99.DS.A16	20	65	15	8000	4.933	3.899
Adj ±90° 45	99.DS.A17	20	65	15	8000	6.417	4.699
Adj ±90° 55	99.DS.A23	20	65	15	8000	4.933	3.899
Adj ±90° 55	99.DS.A66	20	65	15	8000	6.417	4.699
Adj ±90° 65 HAAS READY!	99.DS.A64	25	75	25	6000	5.483	4.299
Adj ±90° 65 HAAS READY!	99.DS.A65	25	75	25	6000	7.086	5.199
Adj ±90° 75	99.DS.A47	25	75	25	6000	5.483	4.299
Adj ±90° 75	99.DS.A48	25	75	25	6000	7.086	5.199

BMT attachment with standard tenon

Code example with Bigger Tenon: 99.DS.A03T

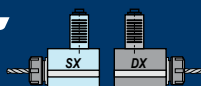
Driven Tools with bigger tenon
available on request

BMT	c1	d	d1	d2	f1	f2	f3	h1	h2	h3	i1	i2	t	t2	h4	N	ØM
45	15	Ø45	35	14	58	58	10	84	60	40	75	75	6	8,5	-	-	-
55	15	Ø55	40	16	64	64	14	104	75	30	85	85	8	8,5	9,5	8	29
65	18	Ø65	45	18	70	73	15	112	83	32	94	94	10	14	15	10	29
75	25	Ø75	55	23	90	90	15	110	80	43	112	112	14	15	-	-	-
85	25	Ø85	65	33,5	100	100	18	140	100	43	125	125	16	20	-	-	-



DRIVEN TOOLS

Upgrade your lathe and boost productivity



Left - Right

SCAN TO DISCOVER
HIGH PERF. TYPE
HIGH PERFORMANCE
Models Available
(+ torque, + RPM)

Int. Coolant
 Direction of rotation same as machine spindle
 Direction of rotation opposite to machine spindle
 Both direction of rotation to machine spindle available

* Nm: The torque value, expressed in Nm, is the maximum allowed.

Prolonged use at this value can damage the driven tool; for longer life and less wear, it is recommended to keep it below this limit.

DIN 5480		VDI - DIN69880		* In case of order specify always left or right orientation you need				
Type	VDI	Code	ER	H	* Nm	Rpm	PREZZO LISTINO €	SPECIAL OFFER €
	Axial	30	99.ST.8003	25	66	32 6000	983	779
	Axial	30	99.ST.8011	25	66	32 6000	1.245	979
	Axial	40	99.ST.8005	32	95	63 6000	1.205	999
	Axial	40	99.ST.8013	32	95	63 6000	1.574	1.229
	Radial	30	99.ST.8030	25	55	32 6000	2.023	1.599
	Radial	30	99.ST.8038	25	55	32 6000	2.327	1.829
	Radial	30	99.ST.8031	25	85	32 6000	2.119	1.699
	Radial	30	99.ST.8032	25	100	32 6000	2.159	1.749
	Radial	30	99.ST.8039	25	85	32 6000	2.418	1.999
	Radial	30	99.ST.8040	25	100	32 6000	2.924	2.399
	Radial	40	99.ST.8033	32	100	63 6000	2.558	1.999
	Radial	40	99.ST.8041	32	100	63 6000	2.938	2.299

DIN 5482		VDI - DIN69880		* In case of order specify always left or right orientation you need				
Type	VDI	Code	ER	H	* Nm	Rpm	PREZZO LISTINO €	SPECIAL OFFER €
	Axial	30	99.ST.8201	25	94	32 6000	909	779
	Axial	30	99.ST.8207	25	94	32 6000	1.220	979
	Axial	40	99.ST.8203	32	115	63 5000	1.094	899
	Axial	40	99.ST.8208	32	115	63 5000	1.415	1.129
	Radial	30	99.ST.8217	25	55	32 6000	1.822	1.449
	Radial	30	99.ST.8223	25	55	32 6000	2.127	1.699
	Radial	40	99.ST.8220	32	100	63 5000	2.182	1.699
	Radial	40	99.ST.8226	32	100	63 5000	2.552	1.999

BARUFFALDI		VDI - DIN69880		* In case of order specify always left or right orientation you need				
Type	VDI	Code	ER	H	* Nm	Rpm	PREZZO LISTINO €	SPECIAL OFFER €
	Axial	30	99.BF.0003	25	94	32 6000	940	779
	Axial	30	99.BF.0010	25	94	32 6000	1.253	979
	Axial	40	99.BF.0005	32	117	63 5000	1.133	929
	Axial	40	99.BF.0011	32	115	63 5000	1.461	1.179
	Radial	30	99.BF.0021	25	55	32 6000	1.871	1.499
	Radial	30	99.BF.0027	25	55	32 6000	2.191	1.749
	Radial	40	99.BF.0024	32	100	63 5000	2.247	1.749
	Radial	40	99.BF.0030	32	100	63 5000	2.632	2.049

DIN 1809		VDI - DIN69880		* In case of order specify always left or right orientation you need				
Type	VDI	Code	ER	H	* Nm	Rpm	PREZZO LISTINO €	SPECIAL OFFER €
	Axial	30	99.DP.0903	25	94	32 6000	909	779
	Axial	30	99.DP.0910	25	94	32 6000	1.220	979
	Axial	40	99.DP.0905	32	115	63 5000	1.094	879
	Axial	40	99.DP.0911	32	115	63 5000	1.415	1.129
	Radial	30	99.DP.0919	25	55	32 6000	1.822	1.449
	Radial	30	99.DP.0925	25	55	32 6000	2.127	1.699
	Radial	40	99.DP.0922	32	100	63 5000	2.182	1.699
	Radial	40	99.DP.0928	32	100	63 5000	2.552	1.999

BIGLIA

CORPO MONOBLOCCO NICHELATO

BMT55: B301 / 445 / 455 / 470 / 501 (Y-S) 510 / 545 / 550 / 565 / 650 / 658 / 1200 / 446 / 465 / 745 / 765 / B750 / 1250 16 STAZIONI

Type	BMT	Code	Biglia Code	ER	H	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €
	Axial	55	99.BG.A01	10.57.88.00	25	70	47 6000	932	699
	Axial	55	99.BG.A02	T.134-00061	32	70	47 6000	932	699
	Axial	55	99.BG.A03	T.134-00071	32	70	47 6000	1.289	949
	Radial	55	99.BG.A05	10.57.87.00	25	70	47 6000	1.745	1.249
	Radial	55	99.BG.A06	T.134-00062	32	70	47 6000	1.745	1.249
	Radial	55	99.BG.A07	T.134-00072	32	70	47 6000	2.288	1.649
	Radial	55	99.BG.A08	T.134-00076	25	100	47 6000	1.962	1.399
	Radial	55	99.BG.A09	T.134-00077	32	100	47 6000	1.962	1.399
	Adj ±90°	55	99.BG.A15	T.134-00025	16	60	16 6000	4.022	2.849
		55	99.BG.A16	T.134-00057	20	60	16 6000	4.022	2.849

DMGMORI

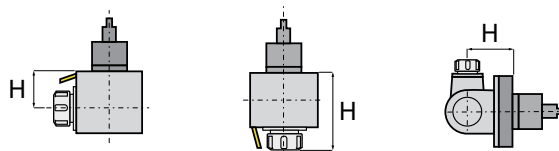
SL/ZL 150, 153, 154 (MC / SMC / Y / SY)

DL 15, 150 (MC)

NLX 1500 - 2000 - 2500 - 3000 12 Posizioni

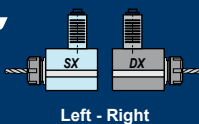
NZ 1500 - 2000 - 3100 - 3150 - 3200 16 Posizioni

	Type		Code	ER	H Max	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €	
	Axial	SL/ZL DL	 99.MS.A28	32	55,5 +60	70	6000	1,404	1.199	
	Axial		 99.MS.A29		32	55,5 +60	70	6000	1,846	1.599
	Radial		 99.MS.A33	32	55	70	6000	2,208	1.899	
	Radial		 99.MS.A34		32	55	70	6000	2,649	2.299
	Axial	NLX	 99.MS.A59	32	89,9	60	10.000	1,312	1.099	
	Axial		 99.MS.A62	40	92	60	10.000			
	Axial		 99.MS.A60		32	89,9	60	10.000	1,940	1.429
	Axial		 99.MS.A63		40	92	60	10.000		
	Radial	NLX	 99.MS.A72	32	90	60	10.000	2,808	2.099	
	Radial		 99.MS.A76	40	90	60	10.000			
	Radial		 99.MS.A73		32	90	60	10.000	3,143	2.349
	Radial		 99.MS.A77		40	90	60	10.000		
	Axial	NZ	 99.MS.A101	25	84,3	50	12.000	1,312	1.049	
	Axial		 99.MS.A103	32	89,2	50	12.000			
	Axial		 99.MS.A102		25	84,3	50	12.000	1,940	1.479
	Axial		 99.MS.A104		32	89,2	50	12.000		
	Radial	NZ	 99.MS.A106	25	85	50	12.000	2,808	2.099	
	Radial		 99.MS.A108	32	85	50	12.000			
	Radial		 99.MS.A107		25	85	50	12.000	3,143	2.349
	Radial		 99.MS.A109		32	85	50	12.000		



DRIVEN TOOLS

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HAAS



* Presa di moto intercambiabile per le varie tipologie di torrette Haas

Type	Code	ER	H Max	h1	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €
	Axial  99.HA.590082	32	75	117,5	63	6000	993	749
	Axial  99.HA.590082B 	32	75	117,5	63	6000	1.238	899
	Axial  99.HA.590083	32	75	104,8	63	6000	993	749
	Axial  99.HA.590083B 	32	75	104,8	63	6000	1.238	899
	Axial  99.HA.596352	32	75	130,25	63	6000	993	749
	Axial  99.HA.596352B 	32	75	130,25	63	6000	1.238	899
	Radial  99.HA.590084	32	75	117,5	63	6000	1.862	1.349
	Radial  99.HA.590084B 	32	75	117,5	63	6000	2.352	1.699
	Radial  99.HA.590085	32	75	104,8	63	6000	1.862	1.349
	Radial  99.HA.590085B 	32	75	104,8	63	6000	2.352	1.699
	Radial  99.HA.596353	32	75	130,25	63	6000	1.862	1.349
	Radial  99.HA.596353B 	32	75	130,25	63	6000	2.352	1.699

MAZAK QTN3 QUICK TURN NEXUS QTN 300 / 350 / 400 / 450 - SQT 28 / 30 - 300 - QTN2 12 Posizioni QUICK TURN NEXUS QTN 200 / 250 SUPER QUADREX TURN SQT 15/18 - 200 / 250 - SMART QTS1 - BMT68 QUICK TURN SMART QTS 100M / 200M QT COMPACT 100M - 200M - 300M

Type	Code	ER	H	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €
	Off. Axis 99.MZ.A71	40	145	100	4000	3.486	3.100
	Off. Axis QTN 99.MZ.A72	40	145	100	4000	3.813	3.450
	Radial 99.MZ.A75	40	160	100	4000	3.596	3.200
	Radial 99.MZ.A81	40	160	100	4000	3.141	3.750
	Off. Axis 99.MZ.A58	32	120	80	6000	2.616	1.549
	Off. Axis QTN 99.MZ.A59	32	120	80	6000	3.161	2.100
	Radial 99.MZ.A65	32	120	80	6000	2.833	1.649
	Radial 99.MZ.A66	32	120	80	6000	3.052	1.949
	Axial 99.MZ.A03	32	70	60	6000	2.071	1.849
	Axial QTS 99.MZ.A06	32	70	60	6000	2.507	2.300
	Radial 99.MZ.A09	32	80	60	6000	2.833	2.600
	Radial 99.MZ.A10	32	80	60	6000	3.052	2.799

MIYANO Ø 45: WT100 - TW1
 Ø 54: WT100 - TW1

Type	Ø	Code	ER	H Max	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €
	Axial 45	99.MY.A02	25	57,6	35	6000	896	749
	Axial 45	99.MY.A03	25	57,6	35	6000	1.074	899
	Axial 54	99.MY.A09	32	79,4	60	6000	1.043	849
	Axial 54	99.MY.A10	32	79,4	60	6000	1.197	949
	Radial 45	99.MY.A05	25	65	35	6000	1.582	1.300
	Radial 45	99.MY.A06	25	65	35	6000	2.579	1.749
	Radial 54	99.MY.A11	32	75	60	6000	2.399	1.899
	Radial 54	99.MY.A12	32	75	60	6000	2.318	1.849

NAKAMURA-TOME

BMT44 WT100 - TW1
 BMT55 SUPER NTJ-NTJX/NTM 3/TMC 18/ TW10/SC150-250/WT150-250/WTW 150/WTS 150/WT100

Type	BMT VDI	Code	ER	H Max	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €
	Axial	44 99.NK.A40	25	57,2	40	6000	994	799
	Axial	44 99.NK.A43	25	57,2	40	6000	1.136	899
	Axial	55 99.NK.A03	32	72,2	63	6000	1.043	849
	Axial	55 99.NK.A04	32	72,2	63	6000	1.607	1.299
	Radial	44 99.NK.A50	25	60	40	6000	1.760	1.399
	Radial	44 99.NK.A53	25	60	40	6000	2.109	1.699
	Radial	55 99.NK.A13	32	55	63	6000	1.962	1.600
	Radial	55 99.NK.A14	32	55	63	6000	2.645	2.099

OKUMA

BMT60: SPACE TURN LB 200EX/LB 2500EX/LB3000EX/GENOS SERIES L300-MW/ MULTUS U3000/U40007/LU3000EX M/MY VDI40 OKUMA CAPTAIN L370 M - ES L10 M - GENOS L300, L3000-E M/MY (VDI40) LB 300 MW - LB/LU 300 MY - LB/LU 300, 3000 M (VDI40)

	Axial	60 99.OK.A80	32	79	60	6000	1.772	1.299
	Axial	60 99.OK.A81	32	79	60	6000	2.249	1.599
	Radial	60 99.OK.A82	32	70	60	6000	3.201	2.299
	Radial	60 99.OK.A83	32	70	60	6000	3.813	2.749
	Axial	40 99.OK.A18	32	98,6	70	6000	2.045	1.499
	Axial	40 99.OK.A23	32	98,6	70	6000	2.589	1.899
	Radial	40 99.OK.A19	32	70	60	6000	3.542	2.549
	Radial	40 99.OK.A25	32	70	60	6000	4.359	3.149

TAKISAWA
TAIWAN

BMT60 EX 380 / 310 / 508 / 510 / 708 / 710 / 910 - EX 2000 M/Y - TC 350 MC - TT 350 MC - NEX 108/110/908/910 - LA 200/250 M/Y - LA 250 YS (15 stations) - FX 800 - MX 800 - VTL 450 M - LX 2500 M/Y

Type	BMT	Code	ER	H	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €
	Axial	60 99.TK.A12	32	93	50	6000	1.574	1.149
	Axial	60 99.TK.A13	32	93	50	6000	2.324	1.699
	Radial	60 99.TK.A02	32	90	50	6000	3.296	2.399
	Radial	60 99.TK.A05	32	90	50	6000	3.500	2.549

TSUGAMI

BMT 65: M06D / M06SD / M06SY / M08SD / M08SY

Type	BMT	Code	ER	H Max	* Nm	Rpm	LIST PRICE €	SPECIAL OFFER €
	Axial	65 99.TS.A01	25	60	40	8000	1.636	1.199
	Axial	65 99.TS.A03	32	60	40	8000		
	Axial	65 99.TS.A02	25	60	40	8000	2.249	1.649
	Axial	65 99.TS.A04	32	60	40	8000		
	Radial	65 99.TS.A08	25	65	40	8000	2.656	1.949
	Radial	65 99.TS.A10	32	65	40	8000		
	Radial	65 99.TS.A09	25	65	40	8000	3.268	2.449
	Radial	65 99.TS.A11	32	65	40	8000		

Ideal for Vertical & Horizontal CNC

ANGLE

HEADS

INTEGRAL SERIES

Maximum hardness and rigidity thanks the case hardened and ground shank and shaft.

CLASSIC LINE

WITH & WITHOUT INTERNAL COOLANT.



MODULAR SERIES

Interchangeable shanks to fit any machine spindle.

EVOLUTION LINE

WITH & WITHOUT INTERNAL COOLANT.



BT40
standard shank
included



Automatic Tool Change

TYPE 1 (Ø90)						STANDARD		LONG BODY	
Model	ER	Rpm Max	Nm	LIST PRICE €	SPECIAL OFFER €	LIST PRICE €	SPECIAL OFFER €	LIST PRICE €	SPECIAL OFFER €
 G90 7	ER-11	10.000	5	3.757	3.399	3.930	3.549		
 G90 10	ER-16	10.000	10	3.040	2.749	3.800	3.449		
 G90 16	ER-25	8.000	24	3.706	3.349	4.569	4.149		
TYPE 2 (Ø110)									
 G90 20	ER-32	4.000	40	3.919	3.549	4.898	4.399		
TYPE 3 (Ø170)									
 G90 S40	ISO / CAT / BT40	4.000	140	5.646	4.999	6.916	6.249		

Automatic Tool Change

TYPE 1 (Ø102)						STANDARD		LONG BODY	
Model	ER	Rpm Max	Nm	LIST PRICE €	SPECIAL OFFER €	LIST PRICE €	SPECIAL OFFER €	LIST PRICE €	SPECIAL OFFER €
 F90 7	ER-11	10.000	11	3.750	3.399	4.151	3.749		
 F90 10	ER-16	10.000	14	3.105	2.799	3.853	3.449		
 F90 16S	ER-25	8.000	38	3.814	3.449				
TYPE 2 (Ø128)									
 F90 16	ER-25	5.000	55	3.825	3.449	4.749	4.299		
 F90 20	ER-32	3.500	90	4.275	3.849	5.624	5.049		
TYPE 3 (Ø157)									
 F90 S40	ISO/BT 40	2.500	165	4.949	4.449				

We Offer the Best Advantages!



Available **options with 10% savings**



Phone support **included in the price**



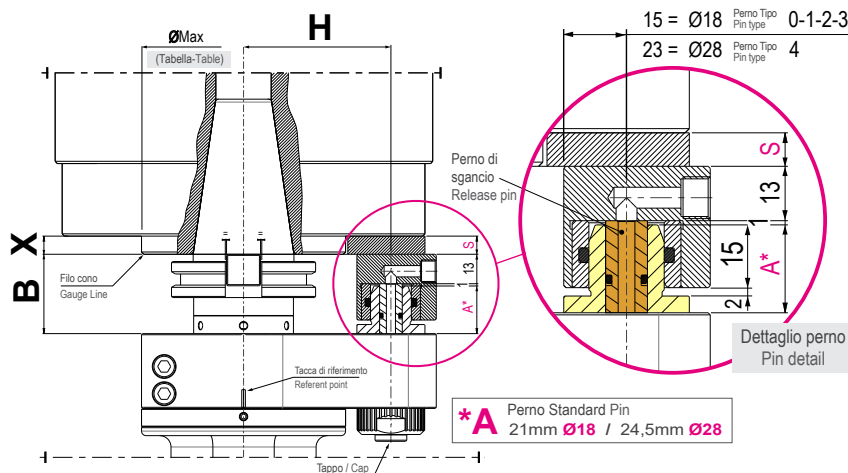
Free Stop Block **included**



Design of the spacer for machine tool installation **included** (Please send us the spindle drawing)



Always consider the **available options**



2 YEARS WARRANTY

EXPIRES DATE: 31.07.26

MADE in ITALY



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